

# TIG Welding Torch Water Cooled

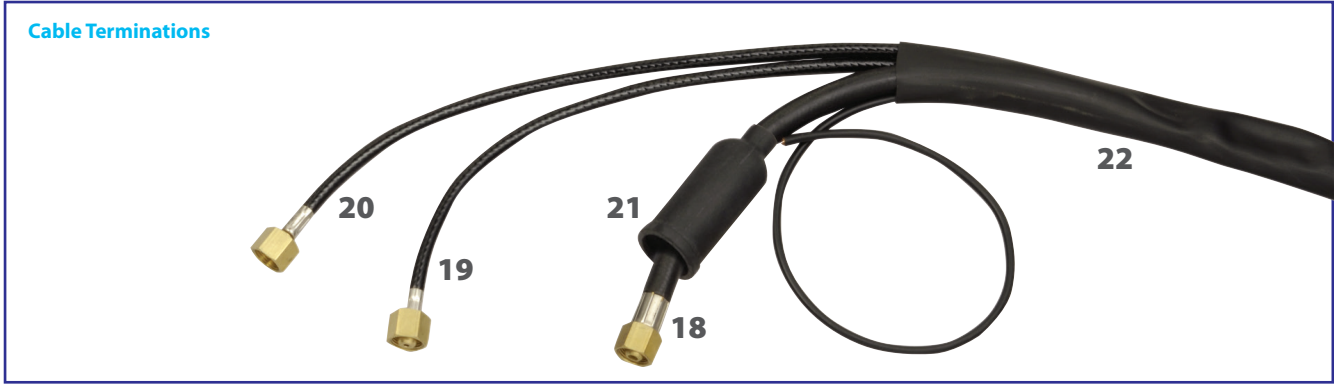
Model: WP12      Rating 500A DC, 300A AC @ 100% Duty Cycle EN60974-7 • 1.6mm to 6.4mm Electrodes



| Torches - Basic |        |            |
|-----------------|--------|------------|
| Code            | Length | Head Style |
| WP12-12         | 12.5ft | Rigid      |
| WP12-25         | 25ft   | Rigid      |

| Torches - Switched & Sheathed |        |       |
|-------------------------------|--------|-------|
| WP12-12SP                     | 12.5ft | Rigid |
| WP12-25SP                     | 25ft   | Rigid |

| Torch Package Contents                           |  |
|--------------------------------------------------|--|
| Basic Package                                    |  |
| Head • Back Cap • Handle • Cables                |  |
| Switch & Sheathed Package                        |  |
| Head • Back Cap • Handle • Cables                |  |
| • Lever Style Microswitch c/w 2 Core Cable       |  |
| • Neoprene Cover                                 |  |
| Standard Cable Fittings                          |  |
| 3/8" Bsp Right Hand Female Connections           |  |
| On Power / Water Drain - Argon & Water in Cables |  |



# Consumables

Model: WP12

| Main Consumables |       |                   |          |
|------------------|-------|-------------------|----------|
|                  | Code  | Description       | Pack Qty |
| 1                | WP12  | Rigid Torch Body  | 1        |
| 2                | 56Y45 | Short Back Cap    | 1        |
| 3                | 56Y44 | Long Back Cap     | 1        |
| 4                | 85W50 | Back Cap 'O' Ring | 10       |

| Collets |       |                        |   |
|---------|-------|------------------------|---|
| 5       | 85Z14 | Standard 1/16" (1.6mm) | 2 |
|         | 85Z15 | Standard 3/32" (2.4mm) | 2 |
|         | 85Z16 | Standard 1/8" (3.2mm)  | 2 |
|         | 85Z17 | Standard 5/32" (4.0mm) | 2 |
|         | 85Z18 | Standard 3/16" (4.8mm) | 2 |
|         | 85Z19 | Standard 1/4" (6.4mm)  | 2 |

| Collet Bodies |        |                               |   |
|---------------|--------|-------------------------------|---|
| 6             | 11WP65 | 1/16" to 1/4" (1.6mm - 6.4mm) | 2 |

| Gas Lens Bodies |        |               |   |
|-----------------|--------|---------------|---|
| 7               | 11GL16 | 1/16" (1.6mm) | 1 |
|                 | 11GL32 | 3/32" (2.4mm) | 1 |
|                 | 11GL18 | 1/8" (3.2mm)  | 1 |
|                 | 11GL53 | 5/32" (4.0mm) | 1 |
|                 | 11GL36 | 3/16" (4.8mm) | 1 |

| Ceramic Cups |          |                         |    |
|--------------|----------|-------------------------|----|
| 8            | 14N57    | Standard Cup 1/4" Bore  | 10 |
|              | 14N58    | Standard Cup 5/16" Bore | 10 |
|              | 14N59    | Standard Cup 3/8" Bore  | 10 |
|              | 14N60    | Standard Cup 7/16" Bore | 10 |
|              | 14N61    | Standard Cup 1/2" Bore  | 10 |
|              | 14N61-10 | Standard Cup 5/8" Bore  | 10 |
|              | 14N61-12 | Standard Cup 3/4" Bore  | 10 |
|              | 14N68    | Long Cup 1/4" Bore      | 10 |
|              | 14N69    | Long Cup 5/16" Bore     | 10 |
|              | 14N70    | Long Cup 3/8" Bore      | 10 |
|              | 14N71    | Long Cup 7/16" Bore     | 10 |
|              | 14N72    | Long Cup 1/2" Bore      | 10 |

| Gas Lens Cups |       |                                        |          |
|---------------|-------|----------------------------------------|----------|
|               | Code  | Description                            | Pack Qty |
| 9             | 57N75 | Large Dia Cup 3/8" Bore                | 5        |
|               | 57N74 | Large Dia Cup 1/2" Bore                | 5        |
|               | 53N88 | Large Dia Cup 5/8" Bore                | 5        |
|               | 53N87 | Large Dia Cup 3/4" Bore                | 5        |
|               | 53N89 | Large Dia Cup 15/16" Bore Short Length | 5        |
| 10            | 86Z01 | Metal Cup 3/8" Bore                    | 1        |
|               | 86Z02 | Metal Cup 1/2" Bore                    | 1        |
|               | 86Z03 | Metal Cup 5/8" Bore                    | 1        |
|               | 86Z06 | Metal Cup 3/4" Bore                    | 1        |

| Secondary Consumables |         |                                      |    |
|-----------------------|---------|--------------------------------------|----|
| 11                    | 85WP13  | Handle - Push On                     | 1  |
| 12                    | 950/L   | Lever Microswitch                    | 1  |
| 13                    | 950L-40 | Lever Switch c/w 4m Cable            | 1  |
|                       | 950L-80 | Lever Switch c/w 8m Cable            | 1  |
| 14                    | 12NG    | Nozzle Gasket                        | 1  |
| 15                    | 12GLG   | Gas Lens Gasket                      | 1  |
| 16                    | 12MNG   | Metal Nozzle Gasket                  | 1  |
| 17                    | 85Z99   | Insulator Sleeve for Metal Nozzles   | 1  |
| 18                    | 40V84R  | Power Cable Assy - 12.5ft - 3/8" Bsp | 1  |
|                       | 40V84RL | Power Cable Assy - 25ft - 3/8" Bsp   | 1  |
| 19                    | 40V82R  | Argon Hose Assy - 12.5ft - 3/8" Bsp  | 1  |
|                       | 40V82RL | Argon Hose Assy - 25ft - 3/8" Bsp    | 1  |
| 20                    | 40V83R  | Water Hose Assy - 12.5ft - 3/8" Bsp  | 1  |
|                       | 40V83RL | Water Hose Assy - 25ft - 3/8" Bsp    | 1  |
| 21                    | 0315071 | Insulation Boot                      | 5  |
| 22                    | 6091    | Neoprene Protective Cover            | 1m |