

MIG Welding Torch Air Cooled

Model: T400 & T400A Rating 400A @ 100% Duty Cycle Co² Gases EN60974-7 Wire Size 0.6mm to 2.0mm

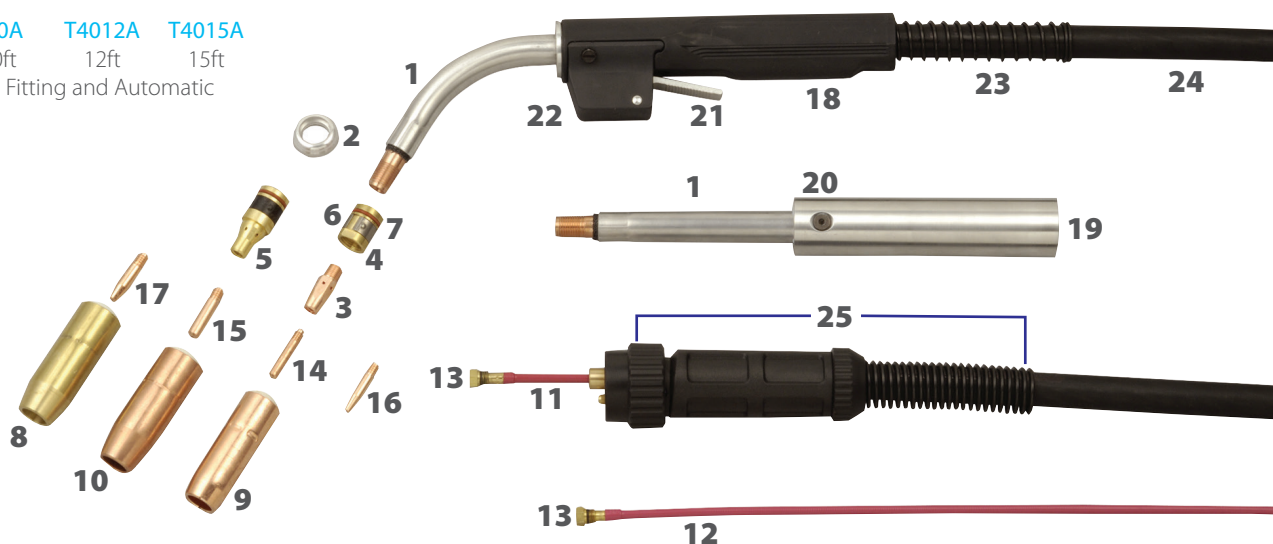
Torch Packages

T4010E	T4012E	T4015E
10ft	12ft	15ft

*Euro Fitting and Bladeswitch

T4010A	T4012A	T4015A
10ft	12ft	15ft

*Euro Fitting and Automatic



Main Consumables

Code	Description	Pack Qty
1 R405-45	45° Gooseneck (Hand & Auto)	1
R405-60	60° Gooseneck (Hand & Auto)	1
R405-22	22° Gooseneck (Hand & Auto)	1
R405-180	180° Gooseneck (Hand & Auto)	1
2 R402-5	Shock Washer	5
3 R404	Gas Diffuser - Std Tips	5
R404-10	Gas Diffuser c/w Screw - Std Tips	5
R404-1	Gas Diffuser - HD Tips	5
R404-11	Gas Diffuser c/w Screw - HD Tips	5
4 R402-3	Nozzle Retainer - Std	5
5 R404-3	Nozzle Retainer - H Duty	5
R404-13	Nozzle Retainer - H Duty c/w Screw	5
6 R402-4	Retaining Ring	10
7 R402-6	'O' Ring for Retaining Head	10

Nozzles (Standard & Heavy Duty)

8 R401-4-38	3/8" - 9mm Bore - Flush Tip	5
R401-4-50	1/2" - 12mm Bore - 1/8" recess	5
R401-4-62	5/8" - 16mm Bore - 1/8" recess	5
R401-4-75	3/4" - 19mm Bore - 1/8" recess	5
9 R401-5-50	H D 1/2" - 12mm Bore - 1/4" recess	5
R401-5-62	H D 5/8" - 16mm Bore - 1/4" recess	5
R401-5-75	H D 3/4" - 19mm Bore - 1/4" recess	5
R401-6-50	H D 1/2" - 12mm Bore - 1/8" recess	5
R401-6-62	H D 5/8" - 16mm Bore - 1/8" recess	5
R401-6-75	H D 3/4" - 19mm Bore - 1/8" recess	5
10 R401-7-62	H D 5/8" - 16mm Bore - 1/4" recess	5
R401-7-87	H D 7/8" - 22mm Bore - 1/4" recess	5

Liners (Steel & PTFE)

Code	Description	Pack Qty
11 R415-23-15	Steel 0.6mm x 15ft	1
R415-30-15	Steel 0.8mm x 15ft	1
R415-35-15	Steel 0.9-1.0mm x 15ft	1
R415-116-15	Steel 1.6mm x 15ft	1
R415-564-15	Steel 2.0mm x 15ft	1
12 R415-32-2	PTFE 0.8-1.0mm x 15ft	1
R415-116-2	PTFE 1.2-1.6mm x 15ft	1
13 R415-1	Conduit Liner 'O' Ring	10

Contact Tips (ECU Standard, Heavy Duty & Tapered)

14 R403-23	Std Ecu - 0.6mm Wire	10
R403-30	Std Ecu - 0.8mm Wire	10
R403-35	Std Ecu - 0.9mm Wire	10
R403-1.0	Std Ecu - 1.0mm Wire	10
R403-45	Std Ecu - 1.2mm Wire	10
R403-52	Std Ecu - 1.4mm Wire	10
R403-116	Std Ecu - 1.6mm Wire	10
15 R403-1-30	H Duty Ecu - 0.8mm Wire	10
R403-1-35	H Duty Ecu - 0.9mm Wire	10
R403-1-1.0	H Duty Ecu - 1.0mm Wire	10
R403-1-45	H Duty Ecu - 1.2mm Wire	10
R403-1-52	H Duty Ecu - 1.4mm Wire	10
R403-1-116	H Duty Ecu - 1.6mm Wire	10
R403-1-564	H Duty Ecu - 2.0mm Wire	10

Contact Tips (ECU Standard, Heavy Duty & Tapered) (Continued)

Code	Description	Pack Qty
R403-1-364	H Duty Ecu - 1.2mm Alum. Wire	10
R403-1-18	H Duty Ecu - 1.6mm Alum. Wire	10
16 R403-2-23	Tapered Ecu - 0.6mm Wire	10
R403-2-30	Tapered Ecu - 0.8mm Wire	10
R403-2-35	Tapered Ecu - 0.9mm Wire	10
R403-2-1.0	Tapered Ecu - 1.0mm Wire	10
R403-2-45	Tapered Ecu - 1.2mm Wire	10
17 R403-3-30	H Duty Tapered Ecu - 0.8mm Wire	10
R403-3-35	H Duty Tapered Ecu - 0.9mm Wire	10
R403-3-1.0	H Duty Tapered Ecu - 1.0mm Wire	10
R403-3-45	H Duty Tapered Ecu - 1.2mm Wire	10
R403-3-52	H Duty Tapered Ecu - 1.4mm Wire	10
R403-3-116	H Duty Tapered Ecu - 1.6mm Wire	10

Secondary Consumables

18 R410	Handle	1
19 R410-10	Handle Automatic Torch	1
20 R410-11	Screws for Automatic Handle	10
21 R411-1	Switch	1
22 R411-2	Switch Housing c/w Screws	1
23 R413-2	Front Cable Support Spring	1
24 R413-10E	Cable Assy 10ft	1
R413-12E	Cable Assy 12ft	1
R413-15E	Cable Assy 15ft	1
25 TR8002	Euro Connection Kit	1