

MIG Welding Torch Air Cooled

Model: SP3 Rating 300A Co² / 250A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 1.6mm

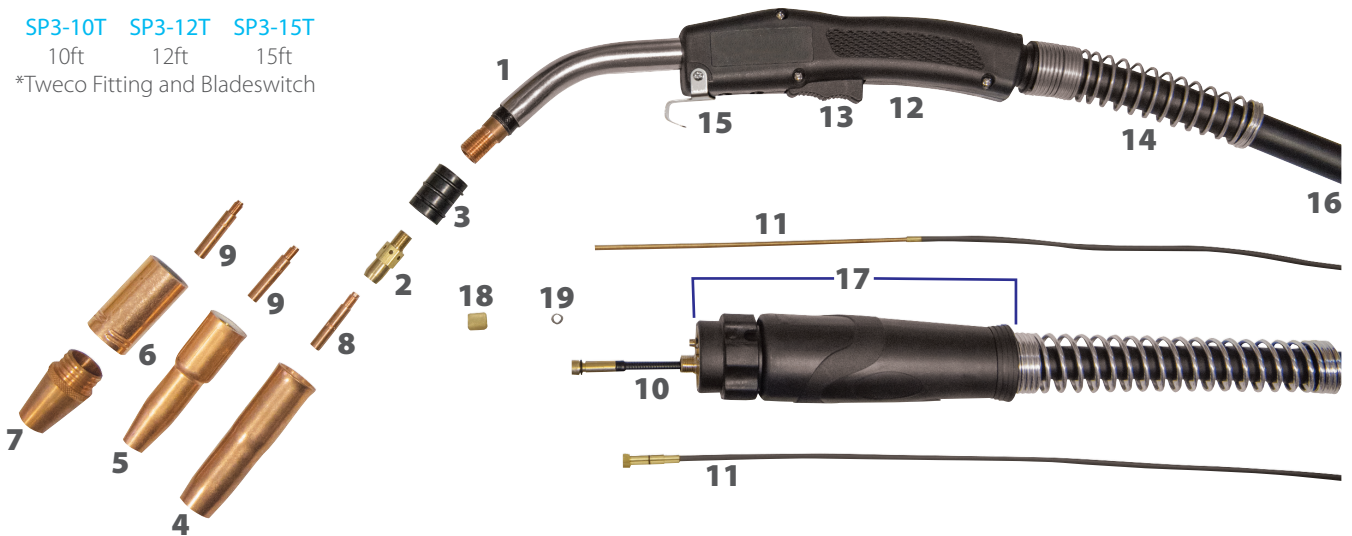
Torch Packages

SP3-10E SP3-12E SP3-15E
10ft 12ft 15ft

*Euro Fitting and Bladeswitch

SP3-10T SP3-12T SP3-15T
10ft 12ft 15ft

*Tweco Fitting and Bladeswitch



Main Consumables

Code	Description	Pack Qty
1 63J45	Conductor Tube 45° Metal Jacket	1
63J60	Conductor Tube 60° Metal Jacket	1
2 54A	Gas Diffuser	5
3 34A	Nozzle Insulator - Adjustable	5
4 24A50	Nozzle Adj. 12mm Bore	5
24A62	Nozzle Adj. 16mm Bore	5
24A75	Nozzle Adj. 19mm Bore	5
5 23-37	Nozzle Self Insulated 9mm Bore	5
23-50	Nozzle Self Insulated 12mm Bore	5
23-62	Nozzle Self Insulated 16mm Bore	5
23-75	Nozzle Self Insulated 19mm Bore	5
6 34CT	Insulator for CT Nozzles	5
7 24CT-37S	CT Nozzle 9mm Bore	5
24CT-50S	CT Nozzle 12mm Bore	5
24CT-62S	CT Nozzle 16mm Bore	5
24CT-75S	CT Nozzle 19mm Bore	5

Contact Tips (ECU Standard)

8 14-23	Standard Ecu - 0.6mm Wire	25
14-30	Standard Ecu - 0.8mm Wire	25
14-35	Standard Ecu - 0.9mm Wire	25
14-40	Standard Ecu - 1.0mm Wire	25
14-45	Standard Ecu - 1.2mm Wire	25
14-52	Standard Ecu - 1.3mm Wire	25
14-116	Standard Ecu - 1.6mm Wire	25

Contact Tips (ECU Heavy Duty)

Code	Description	Pack Qty
9 14H30	Heavy Duty Ecu - 0.8mm Wire	25
14H35	Heavy Duty Ecu - 0.9mm Wire	25
14H40	Heavy Duty Ecu - 1.0mm Wire	25
14H45	Heavy Duty Ecu - 1.2mm Wire	25
14H52	Heavy Duty Ecu - 1.3mm Wire	25
14H116	Heavy Duty Ecu - 1.6mm Wire	25

Liners (Steel & PTFE)

10 44-3545-15	Steel 0.9-1.2mm x 15ft	1
44-116-15	Steel 1.6mm x 15ft	1
11 44N-3545-15	PTFE Liner 0.9-1.2mm x 15ft	1
44N-116-15	PTFE Liner 1.6mm x 15ft	1

Secondary Consumables

12 83	Handle c/w Screws & Nuts	1
13 92	Trigger	1
14 SP1702	Spring Support with Ball Joint	1
15 152	Gun Hanger	1
16 300-10E	Cable Assy 10ft for Euro	1
300-12E	Cable Assy 12ft for Euro	1
300-15E	Cable Assy 15ft for Euro	1
300-10	Cable Assy 10ft for Tweco	1
300-12	Cable Assy 12ft for Tweco	1
300-15	Cable Assy 15ft for Tweco	1
17 TW8001	Complete Euro Connection Kit c/w Spring Support	1
18 174EX-1C	Liner Nut	1
19 SP1596	Gun Plug 'O' Ring	10