

Air Cooled Fume Extraction Torch

Model: SF25 Rating 230A Co² / 200A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.6mm to 1.2mm

Torch Packages

SF25-3E 3 metre
SF25-4E 4 metre
SF25-5E 5 metre

*Euro Fitting and Microswitch



Main Consumables

Code	Description	Pack Qty
1	SF2501 Swan Neck	1
2	SP2557 Shroud Spring	10
3	SP2581 Tip Adaptor M6 Tips	5
	SP2582 * Tip Adaptor M8 Tips	5
4	SP2570 Nozzle Conical	5
5	SP2571 Nozzle Cylindrical	5
6	SP2572 Nozzle Tapered	5
7	SP2574 Spot Welding Nozzle	5
8	SF2502 Outer Fume Nozzle	1

Contact Tips (ECU M6 x 28mm)

9	SP2406 0.6mm Steel Wire	25
	SP2408 0.8mm Steel / 0.6mm Alum Wire	25
	SP2409 0.9mm Steel Wire	25
	SP2410 1.0mm Steel / 0.8mm Alum Wire	25
	SP2412 1.2mm Steel / 1.0mm Alum Wire	25
	SP2414 1.2mm Alum Wire	25

For specifically marked ALU Tips add 'A' after the part number eg: SP2410A

Contact Tips (CuCrZr M6 x 28mm)

9	SP2508 0.8mm Steel / 0.6mm Alum Wire	25
	SP2509 0.9mm Steel Wire	25
	SP2510 1.0mm Steel / 0.8mm Alum Wire	25
	SP2512 1.2mm Steel / 1.0mm Alum Wire	25

Liners (Steel Plastic Coated)

10	SP1539 0.6 - 0.9mm x 3m - P.C Blue	1
	SP1549 0.6 - 0.9mm x 4m - P.C Blue	1
	SP1559 0.6 - 0.9mm x 5m - P.C Blue	1
	SP2432 1.0 - 1.2mm x 3m - P.C Red	1
	SP2442 1.0 - 1.2mm x 4m - P.C Red	1
	SP2452 1.0 - 1.2mm x 5m - P.C Red	1

Liners (PTFE)

Code	Description	Pack Qty
11	SP1538T 0.6 - 0.8mm x 3m - Blue	1
	SP1548T 0.6 - 0.8mm x 4m - Blue	1
	SP1558T 0.6 - 0.8mm x 5m - Blue	1
	SP2432T 1.0 - 1.2mm x 3m - Red	1
	SP2442T 1.0 - 1.2mm x 4m - Red	1
	SP2452T 1.0 - 1.2mm x 5m - Red	1
12	SP1511 Liner Collet	5
13	SP1517 Liner 'O' Ring	10

Secondary Consumables

14	SF1503 Fume Handle	1
15	SF1504 Handle Trigger	1
16	SF1506 Vent Control	1
17	SF1507 Microswitch	1
18	SF1510 1.5m Leather Cover	1
19	SP2403 Cable Assy 3m	1
	SP2404 Cable Assy 4m	1
	SP2405 Cable Assy 5m	1
20	SF1513 Flexible PVC Cover 3m	1
	SF1514 Flexible PVC Cover 4m	1
	SF1515 Flexible PVC Cover 5m	1
21	SF1516 Rear Extraction Chamber	1
22	SP1594 Gun Plug Nut	1
23	SP1595-S Gun Plug Body c/w Spring Pins	1
24	SP1597 Liner Nut	5
25	SP1596 Gun Plug 'O' Ring	10
26	SF1509 Front Swivel Connector	1
27	SF1511 Rear Swivel Connector	1

* For 8mm Threaded Tips Use SP38 / SP40 Series See Page 194 Item No. 6